

CASH VALVE TYPE A-34 COMPRESSED GAS REGULATOR

INSTALLATION INSTRUCTIONS

Before installation, these instructions must be read carefully and understood.

DESCRIPTION

The Type A-34 regulator is a fully automatic pressure regulating valve designed for most compressed gasses. It is equipped with an internal pressure relief valve in the event of failure. Tha valve also features a Stainless Steel filter on the Inlet port and [2] Outlet ports.

SPECIFICATION DATA

Service: Air, CO₂, N₂, Inert Gases SIZES: 1/4 NPT Connections: Threaded: Male inlet and (2) Female outlet ports Body Material: ASTM B16 Brass Temperature Rating: -40°F (-40°C) to +140°F (60°C) Maximum Initial Pressure: 3000 psi (20.68 MPa) Available Pressure Sets: 110 psig 150 psig Capacity: For specific capacity information, consult the factory.

GENERAL INSTALLATION INSTRUCTIONS

The Type A-34 regulator should be installed using Teflon tape or other thread sealant compatible with the working fluid. For easy operation and maintenance, it is suggested that the manual shut-off valves be installed upstream and downstream from the valve. Before installing the valve, the piping and valve should be thoroughly flushed out to remove any foreign material.

CONSTRUCTION

See component description for materials of construction.

OPERATING INSTRUCTIONS

The regulator's delivery pressure setting is non-adjustable and comes pre-set from the factory.

MAINTENANCE INSTRUCTIONS

CAUTION

Before attempting to replace any spare parts, be sure to shut off all pressure connections to the valve. With the valve closed however, system pressure could still be locked between the shut off valve and the inlet and/or outlet sides of the regulator. Before proceeding with any valve service, be certain to relieve the pressure from both sides of the regulator.

Refer to section view on the following page for parts identification. Repair parts can easily be installed without removing the regulator from the line

BILL OF MATERIALS

| Item No. | Description | Material | Quantity |
|----------|---------------------|--------------|----------|
| 1 | Body | Brass | 1 |
| 2 | Spring Chamber | Brass | 1 |
| 3 | Spring Chamber | Brass | 1 |
| 4 | Spring | SST | 1 |
| 5 | Piston | Brass | 1 |
| 6 | Piston Sub-assembly | Brass/Teflon | 1 |
| 7 | Filter | Bronze | 1 |
| 8 | 0-ring #019 | Buna-N | 1 |
| 9 | 0-ring #007 | Buna-N | 1 |
| 10 | 0-ring #005 | Buna-N | 1 |
| 11 | Main Spring | SST | 1 |
| 12 | Pipe Plug | Brass | 1 |

| Item No. | Pressure Setting (psig) |
|----------|-------------------------|
| 1 | 110 |
| 2 | 150 |

FIGURE 1 (12) 1/4" - 18 NPT OUTLET (Plugged from factory) 2 (11)(6)(10) (8) (4)9 3 2.36 1/4" - 18 NPT OUTLET SAFETY RELIEF SET AT 180 PSI +/-30 PSI (1) 5 (7)1/4" - 18 NPT INLET

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