

CASH VALVE K SERIES BACK PRESSURE VALVES

High capacity angle bypass regulators or back pressure control valves with models for pressures to 1500 psig (103.4 barg) and capacities to 200 gallons per minute (757 l/min.)



GENERAL APPLICATION

Models are available for use on pump systems with water and other fluids, especially oil of all grades; hydraulic systems, oil burning equipment, rams, presses and lifts, chemicals processes, waste treatment, desalination and car washes.

TECHNICAL DATA

Materials: Sizes: Connections: Pressure range:

Max. temperature:

Bronze, brass 1/4" to 2" (7 to 50 mm) Threaded NPTF 5 to 1500 psig (0.3 to 103.4 barg) 450°F (232°C)

FEATURES

- Rugged, simple design enables complete disassembly on-line for easy maintenance and repair.
- Smooth, quiet performance.
- Fitted with female threaded connections, bottom inlet, side outlet; valves may be operated in any position.
- Closing cap over the top adjusting screw discourages unauthorized tampering with the set pressure and seals against leakage.
- Can be used to maintain a constant pressure differential.
- Type K-5C fitted with a silicone rubber seat disc to provide tight shut-off.
- Type K-10 balanced piston design is substantially unaffected by pressures or pressure changes in the outlet lines, assuring constant control over pump discharge pressure.
- K-10/K-15 feature a long pressure spring to provide maximum sensitivity.
- K-15 has a replaceable stainless steel seat and piston providing longer valve life at minimal cost.

MODELS OVERVIEW

K Series valves are high capacity angle bypass regulators or back pressure control valves with a bottom inlet and side outlet. System pressure to be regulated is connected to the bottom inlet. Excess flow that is to be returned to the tank, pump suction or simply piped to a drain is connected to the side outlet.

There is a choice of four models suitable for specific duties:

Types K-5 and K-5C are available in 1", $1\frac{1}{2}$ " and 2" (25, 32.5, 38 and 50 mm) sizes and designed for systems with a maximum operating temperature of 300°F (150°C) that require pressure control from 5 to 150 psig (0.3 to 10.3 barg).

Type K-5C differs from Type K-5 as it is fitted with a silicone rubber seat disc rather than a metal seat to provide for applications where tight shut-off is required.

They are suitable for pump systems of all kinds, applicable on water, other fluids and especially oils of all grades.

Type K-10 valves are totally enclosed and physically small with a balanced piston design. They are available in ¼", ¾", ½", ¾", 1" and 1¼" sizes and are designed for systems which require pressure control from 15 to 600 psig (1.0 to 41.4 barg). Maximum system temperature is 450°F (232°C).

They are suitable for water, other liquids and light fuel oils and are especially well suited for use on hydraulic systems of all kinds, such as pumping units on a machine tool hydraulic mechanism and for any system requiring automatic regulation of a pump discharge pressure.

The Type K-15 is a small, compact piston-type back pressure valve available in $\frac{1}{4}$ ", $\frac{3}{8}$ ", $\frac{1}{2}$ " and $\frac{3}{4}$ " sizes and is designed for systems which require pressure control from 25 to 1500 psig (1.7 to 103.4 barg) with maximum temperatures of 450°F (232°C).

It is suitable for water or other liquids and light fuel oil and is especially suited for bypass applications on high pressure pumps or any system requiring automatic regulation of a pump discharge pressure.



TYPE K-5

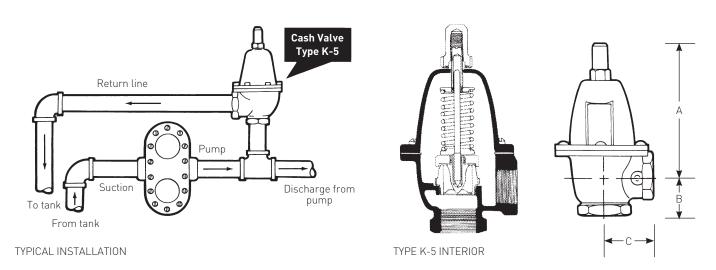


TYPE K-10



TYPE K-15

TYPES K-5 AND K-5C DIRECT-ACTING ANGLE BACK PRESSURE VALVES



Construction/specifications

Types K-5 and K-5C incorporate bronze bodies and internal trim, a brass spring chamber, stainless steel adjustment spring and high temperature gaskets.

TYPE K-5

Size	Α	В	С	Shipping weight (lbs.)
1"	55/8"	11/2"	2"	41/8
11/4"	619/32"	1 ²⁵ / ₃₂ "	27/16"	8
11/2"	611/16"	2"	21/2"	8
2"	7%/16"	21/4"	3"	14

TYPE K-5, K-5C WATER CAPACITY INFORMATION (GPM)

		Inlet size							
Set pressure*	1	1"		1¼"		11/2"			
(psi)	10% Rise	20% Rise	10% Rise	20% Rise	10% Rise	20% Rise	10% Rise	20% Rise	
10	21	24	28	35	32	40	38	60	
15	26	32	38	44	43	52	52	76	
20	29	37	48	57	53	68	60	94	
30	34	45	58	67	63	76	78	110	
40	38	50	70	78	74	92	86	122	
50	40	53	76	86	82	102	94	132	
60	43	56	82	98	88	116	102	140	
75	48	63	88	107	98	128	118	158	
100	52	67	102	120	106	140	136	176	
125	56	70	108	128	116	160	152	188	
150	60	72	118	138	124	170	184	200	

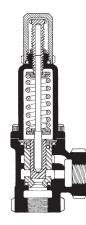
 \ast Set pressures are based upon valve discharge into an atmospheric pressure return line.

If return line pressure is significantly higher than atmospheric pressure, then consult factory for capacity information.

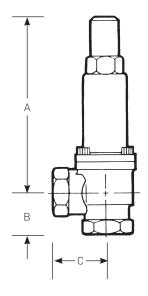
TYPE K-10 PISTON-TYPE ANGLE BACK PRESSURE VALVE

Construction/specifications

The Type K-10 valve incorporates a brass closing cap, a stainless steel pressure spring, a heavy bronze body, stainless steel trim and single seat.

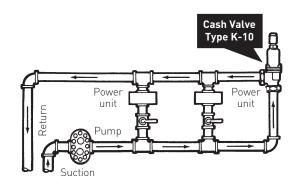




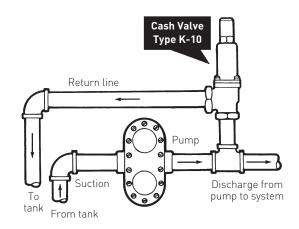


TYPE K-10

		Dimensions		
Size	Α	В	С	Shipping weight (lbs.)
1/4"	41/4"	31/32"	11⁄4"	11/4
3/8"	41/4"	31/32"	11/4"	11/4
1/2"	5%"	13/8"	15/8"	4
3/4"	55%"	13/8"	15/8"	41/2
1"	77/8"	17/8''	21/4"	81/2
11/4"	77/8"	17/8"	21/4"	9



TYPE K-10 INSTALLED AT END OF PUMPING CIRCUIT TO MAINTAIN CIRCULATION THROUGH ENTIRE LOOP



TYPICAL HOOK UP AS PUMP BY-PASS

TYPE K-10 WATER CAPACITY INFORMATION (GPM)

				Inlet	size			
Set pressure*	1/4"		3/	8	1/2	2	3/4"	
(psi)	10% Rise	20% Rise						
15	1.0	2.5	1.0	2.5	1.5	3.5	1.5	3.5
20	1.5	4.0	1.5	4.0	2.5	5.0	2.5	5.0
30	2.5	6.0	2.5	6.0	3.5	7.0	3.5	7.0
50	3.0	9.0	3.0	9.0	5.0	11.0	5.0	11.0
75	3.5	11.0	3.5	11.5	6.0	14.0	6.0	14.0
100	4.0	11.5	4.0	14.5	7.0	15.0	7.0	17.0
125	4.5	11.5	4.5	17.0	7.5	16.0	7.5	19.0
150	5.0	11.5	5.0	19.5	8.0	22.0	8.0	22.0
200	5.5	11.5	5.5	20.0	9.0	24.0	9.0	24.0
250	6.0	11.5	6.0	20.0	9.7	26.0	9.7	26.0
300	7.0	11.5	7.0	20.0	10.5	28.0	10.5	28.0
400	8.0	11.5	8.0	20.0	11.5	30.0	11.5	31.5
600	10.0	11.5	10.0	20.0	14.5	30.0	14.5	37.0

TYPE K-10 WATER CAPACITY INFORMATION (GPM) (CONTINUED)

	Inlet size						
Set pressure*	1"		11	/ 4"			
(psi)	10% Rise	20% Rise	10% Rise	20% Rise			
15	3.0	6.0	3.0	6.0			
20	4.0	8.0	4.0	8.0			
30	5.0	12.0	5.0	12.0			
50	6.5	17.5	6.5	17.5			
75	8.5	23.5	8.5	23.5			
100	10.0	27.0	10.0	27.0			
125	11.5	30.0	11.5	30.0			
150	13.0	34.0	13.0	34.0			
200	15.0	40.0	15.0	40.0			
250	17.0	47.0	17.0	47.0			
300	19.0	54.0	19.0	54.0			
400	23.0	63.0	23.0	63.0			
600	28.0	65.0	28.0	77.0			

* Set pressures are based upon valve discharge into an atmospheric pressure return line. If return line pressure is significantly higher than atmospheric pressure, then consult factory for capacity information.

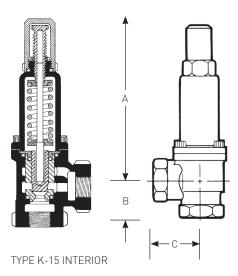
TYPE K-15 HIGH PRESSURE PISTON-TYPE BACK PRESSURE VALVE

Construction/specifications

The K-15 features a replaceable stainless steel seat and piston providing longer valve life at minimal cost and incorporates a long, sensitive adjustment spring.

TYPE K-15

		Dimensions		
Size	Α	В	С	Shipping weight (lbs.)
1/4"	41/4"	31/32"	11/4"	13/8
3/8"	41/4"	31/32"	11/4"	13/8
1/2"	55%"	13/8"	15/8"	3
3/4"	55%"	13/8"	15/8″	3



TYPE K-15 WATER CAPACITY INFORMATION (GPM)

		Inlet size							
Set pressure*	1/	1/4"		3/8"		1/2"		4"	
(psi)	10% Rise	20% Rise	10% Rise	20% Rise	10% Rise	20% Rise	10% Rise	20% Rise	
25	0.5	1.0	0.5	1.0	0.7	1.3	0.7	1.3	
50	0.6	1.3	0.6	1.3	1.8	4.0	1.8	4.0	
100	1.0	4.0	1.0	4.0	3.3	8.0	3.3	8.0	
150	1.5	7.0	1.5	7.0	4.3	11.0	4.3	11.0	
250	3.0	7.0	4.0	12.0	7.0	15.0	7.0	16.5	
500	6.0	7.0	8.0	12.0	11.0	20.0	11.0	23.0	
750	7.0	7.0	12.0	12.0	16.0	20.0	16.0	33.5	
1000	7.0	7.0	12.0	12.0	20.0	20.0	20.0	33.5	
1500	7.0	7.0	12.0	12.0	20.0	20.0	29.0	33.5	

* Set pressures are based upon valve discharge into an atmospheric pressure return line. If return line pressure is significantly higher than atmospheric pressure, then consult factory for capacity information.

CASH VALVE K SERIES BACK PRESSURE VALVES

Example:	K10	Α	W	Α	01	_	E	1
Model							_	
K10 K-10								
K05 K-5								
K5C K-5C								
K15 K-15								
Valve size								
A ¹ /4" (K-10; K-15)								
B ¾" (K-10; K-15)								
C ¹ / ₂ " (K-10; K-15)								
D ¾" (K-10; K-15)								
E 1" (K-10; K-5; K-5C)								
F 11/4" (K-10; K-5; K-5C)								
G 11/2" (K-5; K-5C)								
H 2" (K-5; K-5C)								
Service								
W Water/oil (All)								
Body/connection style								
A Angle type (bottom in/side out)								
Variation								
01 Standard								
02 W/o nozzle and piston O-ring, asperated piston (11/4" K-1	0 only)							
Design revision								
(-) Original design								
Spring material								
E Stainless steel								
Spring range								
Refer to table below								

STANDARD SPRING RANGES (psig)

Size	Туре	1	2	3	4	5
1"		2 - 10	5 - 20	15 - 65	60 - 150	
11/4"	K-5, K-5C	5 - 35	30 - 75	70 - 150		
11/2"		5 - 30	25 - 70	65 - 150		
2		5 - 20	15 - 70	65 - 150		
1/4", 3/8"	K-10	15 - 30	25 - 75	50 - 140	100 - 300	200 - 600
1/2" - 11/4"		15 - 75	50 - 150	100 - 300	200 - 600	
1/4", 3/8"	14 15	25 - 75	20 - 150	100 - 300	150 - 800	600 - 1500
1/2", 3/4"	K-15	25 - 150	20 - 200	100 - 700	600 - 1500	

VCTDS-00517 © 2017, 2021 Emerson Electric Co. All rights reserved 09/21. Cash Valve is a mark owned by one of the companies in the Emerson Automation Solutions business unit of Emerson Electric Co. The Emerson logo is a trademark and service mark of Emerson Electric Co. All other marks are the property of their prospective owners.

The contents of this publication are presented for informational purposes only, and while every effort has been made to ensure their accuracy, they are not to be construed as warranties or guarantees, express or implied, regarding the products or services described herein or their use or applicability. All sales are governed by our terms and conditions, which are available upon request. We reserve the right to modify or improve the designs or specifications of such products at any time without notice.

Emerson Electric Co. does not assume responsibility for the selection, use or maintenance of any product. Responsibility for proper selection, use and maintenance of any Emerson Electric Co. product remains solely with the purchaser.

Emerson.com